

TER8

Operating instruction



Description

Temperature sensor type TER8 comprises a series of basic elements which can be combined in various ways to a TER8 temperature sensor. The product offers great flexibility in respect to modification, service and maintenance.

The sensor can be made to feature a RTD output signal or with a built in temperature transmitter with 4-20 mA output.

Environment

Pressure	See page 3
Sideward load on the tip, F_{max}	50 N
Humidity	<98% RH, condensing
Ambient temperature	-40...85°C
Protection class	IP67 / IP69K
Vibrations	GL, test 2 (sensor tube <50 mm)

Field of application

Temperature sensor type TER8 is a compact temperature sensor, based on RTD technology, which is designed with a PEEK sensor tube and produced to meet the requirements in industries where hygienic connections are used.

In the TER8 the ambient temperature influence on the output temperature is minimized to the absolute smallest possible value (see graph page 3).

The wetted parts of the TER8 is made from PEEK (plastic). This is the strongest plastic available and fulfils all requirements from the guide lines of EU regulation 10/2011, FDA, 3-A and EHEDG.

The PEEK part is used for sealing to the Baumer adapter which is approved by 3-A and conforms to the EHEDG guideline.

Safety instruction

This instrument is built and tested according to the current EU-directives and packed in technically safe conditions. In order to maintain this condition and to ensure safe operation, the user must follow the hints and warnings given in this instruction.

During the installation the valid national rules have to be observed. Ignoring the warnings may lead to severe personal injury or substantial damage of property.

The product must be operated by trained staff. Correct and safe operation of this equipment is dependent on proper transport, storage installation and operation.

All electrical wirings must conform to local standards. In order to prevent stray electrical radiation, we recommend twisted and shielded input cables and also to keep power supply cables separated from the input cables. The connection must be made according to the connection diagrams.

Before switching on the power supply take care that other equipment is not affected. Ensure that the power voltage and the conditions in the environment comply with the specification of the device.

Before switching of the power supply voltage, check the possible effects on other equipment and the processing system.

WARNING

The temperature sensor type TER8 is not certified to be mounted in hazardous areas.

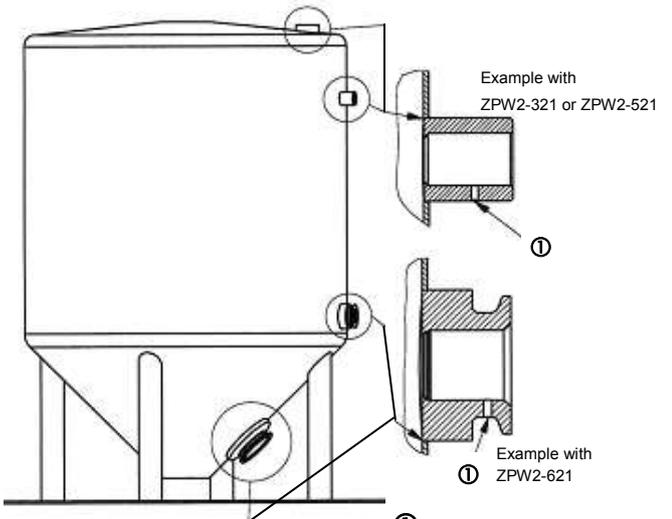
After mounting of the device - check that the housing has a ground potential.

The product contains not replaceable parts. In case of malfunction the product must be sent to Baumer for repair.

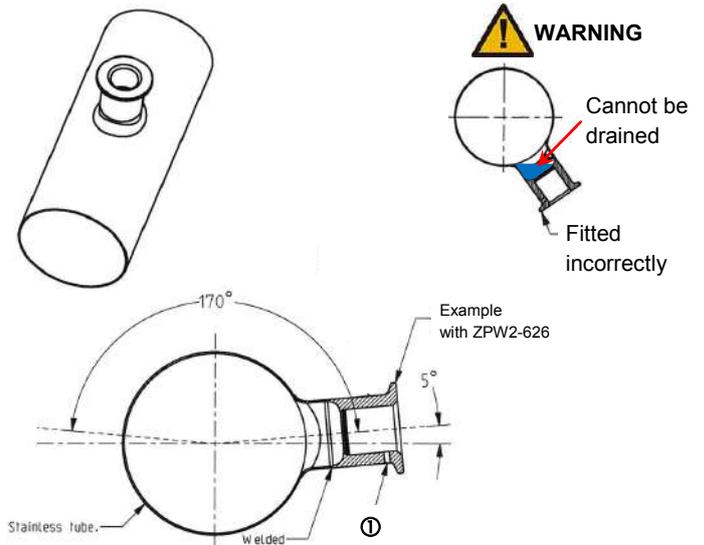
English

Mounting

- 1) Use only a Baumer counterpart
- 2) The inspection hole should be visible and drained
- 3) Mount the adapter in a self-drained position/angle
- 4) Level the inner surface of the pipe with the counterpart.
- 5) The 3-A mark or the arrow shall be placed upwards
- 6) Welding should be grinded to $R_a \leq 0.8$
- 7) Tighten the instrument in the adapter with a torque of 10...15 Nm



① Leakage indication hole must be placed at the lowest possible point



After installation

- Check the leak tightness of the sleeve.
- Check the tightness of the M12 plug.

Before reassembly, clean the hole and inside of the connection with detergent and sanitising liquid. Use a small brush. Verify that all of the inside area is completely clean.

Reassemble and verify that the connection is tight.

Do not use Teflon, elastomer or other types of gaskets.

Mounting adaptors



Note:

The 3-A approval is only valid if the instrument is mounted in an 3-A approved accessories.
The approved accessories is marked with 3-A logo.
The EHEDG approval if the instrument is mounted in an EHEDG approved accessories.
The approved accessories is marked with EHEDG logo.

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Influence from ambient temperature

With Pt100 output

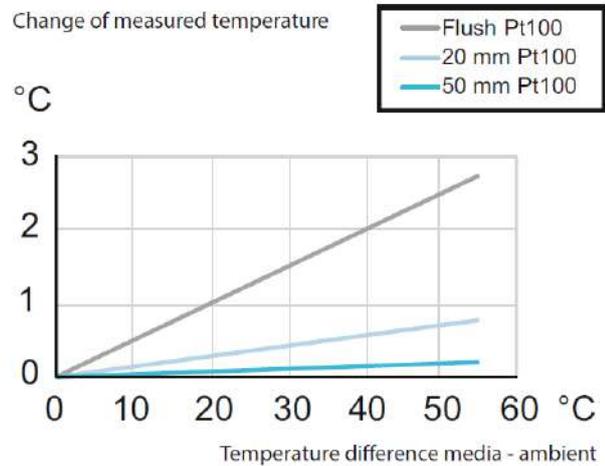
Front flush sensor	0,056°C/°C
20 mm sensor	0,017°C/°C
50 mm sensor	0,005°C/°C

Test conditions:

Media temperature	Stable at 0,01°C
Ambient temp. change	30°C → 85°C
Total change	55°

(compensated for all other possible errors)

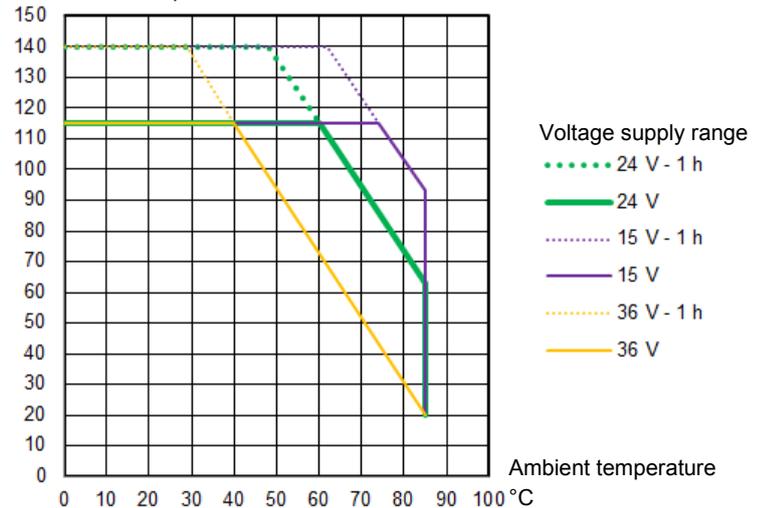
Change of measured temperature



Maximum media temperature related to ambient temperature and voltage supply range

Max. ambient temp.	85°C
Process temperature	-40 ... 115 °C
SIP temperature	<140°C for 1 hour

°C Process temperature



Maximum process pressure

Process pressure	Flush	>100°C	100 bar
	-	>140°C	50 bar
	20...50 mm	>100°C	50 bar
	-	>140°C	25 bar

Note:

For above specifications to apply TER8 must be mounted in a Baumer adapter.

Technical specifications

Process connection material	Stainless steel, AISI 316L		
Sensor material	PEEK		
Housing material	Stainless steel, AISI 304		
Time constant	Front flush ¹⁾	T ₅₀	≤9 sec
	-	T ₉₀	≤66 sec
20 mm sensor	-	T ₅₀	≤2,5 sec
	-	T ₉₀	≤6,5 sec
50 mm sensor	-	T ₅₀	≤2,7 sec
	-	T ₉₀	≤6,3 sec

Time constant tested acc. to IEC/DIN/EN 60751, with Baumer adapter mounted

¹⁾ Tested with only the surface in contact with the media

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Sensor element, Pt100 - DIN/EN/IEC 60751

Pt100 DIN class B	$\pm(0,3 + 0,005 \times t)^\circ\text{C}$
Pt100 1/3 DIN class B	$\pm 1/3 \times (0,3 + 0,005 \times t)^\circ\text{C}$
Pt100 1/6 DIN class B	$\pm 1/6 \times (0,3 + 0,005 \times t)^\circ\text{C}$
Pt100 DIN class A	$\pm(0,15 + 0,002 \times t)^\circ\text{C}$
Single element	1 × Pt100

Transmitter, type TE2

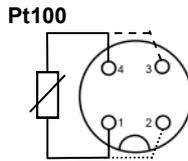
Input	Pt100 (IEC/DIN/EN 60751-2)
Output	4...20 mA (max. 700 Ω @ 24)
Accuracy, input	<0,25°C (@ ≤100°C)
Accuracy, output	<0,1% signal span (16 mA)
repeatability	<0,1°C
temperature drift	Typ. <0,003%/°C / Max. <0,01%/°C
Range	-40...150°C (programmable)
Minimum span	25°C
Supply	8...35 VDC
Protection	Reversed polarity protected
Programmability	By FlexProgrammer 9701

Electrical installation with Pt100 output

M12 plug, 4-wire

Pt100

- 2-wire (1 / 4)
- 3-wire (1 / 2 + 4)
- 4-wire (1 / 2 + 3 / 4)

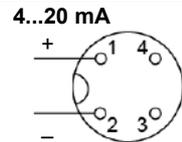


Electrical installation with 4...20 mA output

M12 plug, 4-wire

4...20 mA

- 1 - + V DC
- 2 - - V DC

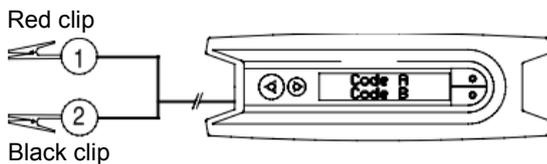


Connection to the FlexProgrammer

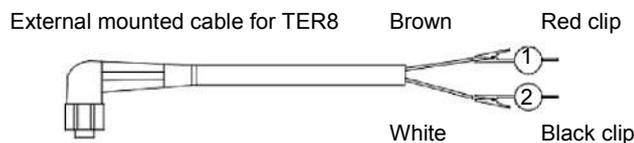
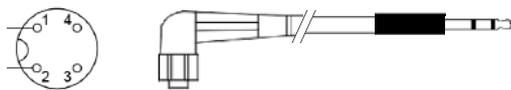
Note:

Disconnect loop supply before connecting the FlexProgrammer to the transmitter.

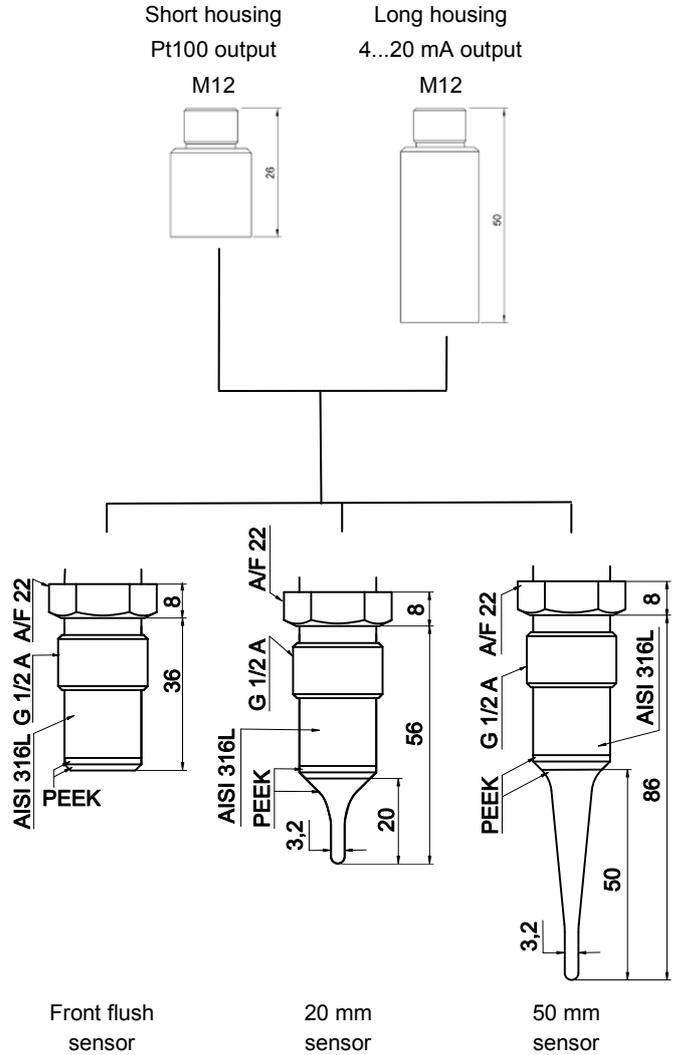
Connection of FlexProgrammer - Crocodile clips (included in 9701 kit)



Connection of FlexProgrammer - M12 cable (included in 9701 kit)



Sensor dimensions



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